



Elevator Safety Rules are established to protect the operators from hazards associated with Grain, Feed and Seed Operations. All workers are expected to abide by these rules and work in a manner that prevents injury and other unanticipated safety events.

Violation of any of these rules may be cause for immediate disciplinary action, up to and including termination.

### **General**

Smoking allowed within designated areas only

Inspect all ladders, platforms, scaffoldings and lifts before using. Never use makeshift or defective ladders, platforms, scaffolds or lifts.

Forklift and DOT vehicles must be inspected at the beginning of each shift. Do not operate any vehicles or equipment you feel is unsafe. Report any unsafe conditions with vehicles or equipment to your supervisor immediately.

Housekeeping rules must be adhered to, especially in those as identified by OSHA as Priority Areas including:

- All floor areas within 35 feet of bucket areas
- Floors of enclosed grinding equipment

Any fugitive dust that exceeds 1/8" depth must be removed immediately (not including accidental releases or spills of grain).

Daily Startup inspections must be completed prior to operation

Closing time inspections must be completed at the end of each shift. (NOTE: if equipment is not operated, Closing time inspections are not warranted)

Manlift inspections are to be completed as indicated:

- Manual Pull - Quarterly
- Electric – Quarterly
- Endless Belt – Monthly

### **Feed Mill**

Report unsafe conditions to your immediate supervisor.

Never operate any machine unless all guards and safety devices are in place and in proper operating condition. If a guard or safety device is removed for maintenance or inspection, it shall be replaced before operating the machine again.

Feed grinder shall be locked out and all controls neutralized prior to entry into device. Keys must be removed from lockout locks and be under control of the operator at all times

Manlifts are designed to carry persons only – do not carry tools, equipment or other materials while using any Manlift (endless belt, electric, or hand-powered manual)

Ventilation systems are to be in operation during any process that generates airborne dusts

