



Facility Safety Rules are established to protect the operators from hazards associated with Grain, Feed, Agronomy, Bulk Fuel and Farm Store Operations. All workers are expected to abide by these rules and work in a manner that prevents injury and other unanticipated safety events.

Violation of any of these rules may be cause for immediate disciplinary action, up to and including termination.

### **General**

Smoking allowed within designated areas only

Inspect all ladders, platforms, scaffoldings and lifts before using. Never use makeshift or defective ladders, platforms, scaffolds or lifts.

DOT vehicles must be inspected daily. Do not operate any vehicles or equipment you feel is unsafe. Report any unsafe conditions with vehicles or equipment to your supervisor immediately.

Forklift vehicles must be inspected at the beginning of each shift. Do not operate any vehicles or equipment you feel is unsafe. Report any unsafe conditions with vehicles or equipment to your supervisor immediately

### **Feed Mill**

Report unsafe conditions to your immediate supervisor.

Never operate any machine unless all guards and safety devices are in place and in proper operating condition. If a guard or safety device is removed for maintenance or inspection, it shall be replaced before operating the machine again.

Feed grinder shall be locked out and all controls neutralized prior to entry into device. Keys must be removed from lockout locks and be under control of the operator at all times

Manlifts are designed to carry persons only – do not carry tools, equipment or other materials while using any Manlift (endless belt, electric, or hand-powered manual)

Ventilation systems are to be in operation during any process that generates airborne dusts

### **Grain Process**

All personnel shall follow the Grain Bin Entry Procedures that are posted at each entry site. Location Managers are responsible for ensuring the space is evaluated for possible hazards and take appropriate steps to mitigate those hazards prior to entry.

A minimum of two persons shall be present during bin entry when augers are operated within the space. Augers shall be guarded to prevent injury. A minimum distance of three feet shall be maintained from any auger that is not capable of being guarded. The attendant shall monitor this operation and shall shut the operation down whenever this space has been breached.

All required pre-shift inspections/maintenance must be completed daily (when process is in operation), or as directed

All end of day closeout inspections must be completed daily

Only trained persons shall operate Manlifts

Housekeeping rules must be adhered to, especially in those as identified by OSHA as Priority Areas including:

- All floor areas within 35 feet of bucket areas
- Floors of enclosed grinding equipment

