



This procedure is established to ensure that all appropriate steps have been taken to assure safe entry into confined spaces. It is the responsibility of the Entry Supervisor and Entrant to review this checklist and procedure prior to entering any space. The Entry Supervisor is also responsible for ensuring that all possible steps have been taken to control or eliminate identified hazards prior to entry. The Safety and Compliance Manager and Location Manager will be responsible for determining if an entry permit is required, or if the confined space(s) may be reclassified as a non-permit space, or if alternate entry procedures can be used.

**Type I spaces have been determined to be unsafe for entry:**

- **The atmosphere is unstable and cannot be controlled with natural or mechanical ventilation**
- **The space contains mechanical hazards that can harm entrants**
- **The space contains other physical or health hazards identified by the annual space certification process**

**UNDER NO CIRCUMSTANCES WILL ANY PRIMELAND EMPLOYEES ENTER A CONFINED SPACE CONTAINING:**

- **Potential atmospheric or physical hazards inside the space without prior consulting with the Safety and Compliance Manager**
- **Known Engulfment hazard where engulfment would be greater than waist-high without the use of rescue and retrieval equipment**
- **Grain “bridging” conditions that could collapse and trap or engulf the entrant**
- **“Walking” grain down from an elevated position without the use of rescue and retrieval equipment**
- **Machinery operating in the space in an unsafe condition (not properly guarded, no attendant to shut machine down in an emergency)**