



This procedure is developed to ensure that all appropriate steps have been taken to assure safe entry into confined spaces. It is the responsibility of the Entry Supervisor and Entrant to review this checklist and procedure prior to entering any space. The Entry Supervisor is also responsible for ensuring that all possible steps have been taken to control or eliminate identified hazards prior to entry

Type II is a Full Permit Space as identified in the OSHA standard for Confined Spaces. Entry into Type II spaces shall consist of the following minimum requirements:

- Authorized entrant(s)
- Attendant
- Entry supervisor (The entry supervisor may also be the attendant)
- Rescue personnel (Note: Depending upon rescue equipment used, the attendant may also perform non-entry rescue)

- The entrant and attendant must know the task that needs completed and the hazards associated with the permit space and their effects:
 - Atmospheric hazards associated with decay of organic materials
 - Lack of natural ventilation within the space during entry
 - Opportunity for entanglement
 - Generation of hazardous atmosphere due to nature of work within space

- Properly use the equipment required for entry.
 - Atmospheric monitoring
 - Continuous, forced air ventilation
 - Full-body harness, and all rescue and retrieval equipment

- Maintain a continuous means of communication.
 - Attendant and entrant shall be in visual, verbal or electronic means of communication with entrant
 - Attendant shall initiate non-entry rescue if the entrant is unable to self-rescue

UNDER NO CIRCUMSTANCES WILL ANY PRIMELAND EMPLOYEES ENTER A CONFINED SPACE CONTAINING:

- **Unknown hazards inside the space without prior consulting with the Safety and Compliance Manager**
- **Known engulfment hazard without the use of rescue and retrieval equipment where grains would be greater than waist-high**
- **Grain “bridging” conditions that could collapse, trap or engulf the entrant**
- **“Walking” grain down from an elevated position without the use of rescue and retrieval equipment**
- **Machinery operating in the space in an unsafe condition (not properly guarded, no attendant to shut machine down in an emergency)**